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## ON THE USE OF PERMUTATION TESTS IN THE SIGNIFICANCE TESTING OF RESPONSE SURFACE FUNCTION PARAMETERS

### Abstract

*Objective:* The methods of experimental design were first used in agricultural experiments performed by R. A. Fisher. The development of experimental design methods took place along with their effective use in production companies. The most frequently used designs of experiments are the factorial designs. One of the stages in the factorial design of experiments is the estimation of the response surface function formula which describes the influence of factors on the response variable values. The aim of this article is to propose a method to indicate the factors which have a significant influence on the response variable.

*Research Design & Methods:* In this case, in the classical approach, the *t*-test of the significance of particular parameters of the response surface function is used. The *t*-test requires fulfilment of the assumptions about the distribution and independence of the model errors. If the assumptions are not fulfilled, or the sample size is not sufficient, the use of the *t*-test is unjustified. An alternative approach to verify the significance of response surface parameters is a permutation test. Permutation tests use simulation methods and do not entail the fulfilment of strict assumptions relating to the distribution of errors and the sample size of experimental data.

*Findings:* The paper deals with the use of a permutation test that allows us to assess the significance of response surface function parameters when the quantity of experimental data is small. These results were obtained using parametric tests and permutation tests.

*Implications/Recommendations:* Based on the performed calculations, it was found that it is possible to use permutation tests to analyse the response surface function,

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especially when the assumptions about the residuals of the model are not fulfilled or the number of considered experimental trials is small.

*Contribution:* A proper analysis of the response surface function is an important stage in the design of experiments. In the case of a small quantity of experimental data, assessment of the significance of the model and the parameters of the response surface function using parametric tests may lead to incorrect conclusions. Therefore, the use of permutation tests was indicated as an alternative approach in the analysis of the response surface function.

**Keywords:** design of experiments, permutation tests, response surface function, model significance.

**JEL Classification:** C99, C12, C15.

## 1. Introduction

Experimental design methods are among those statistical quality control tools which are used effectively in practice. Their implementation leads to some improvement in the technological parameters of the manufacturing process, which enhances the quality of products and decreases financial losses related to the production process in question. The proper use of experimental design methods requires adequate practical knowledge about the process and knowledge of statistical methods (Kończak 2007).

An experiment is a sequence of experimental trials. An individual experimental trial is an obtainment of the response variable  $Y$  with the fixed values of factors  $X_1, X_2, \dots, X_m$ . Then the design of the experiment is defined as the layout of factor levels in further experimental trials. The dependence of the response variable  $Y$  and of the values of factors is defined as the statistical model (Wawrzynek 1993):

$$Y(X_1, X_2, \dots, X_m) = y(X_1, X_2, \dots, X_m) + \varepsilon, \quad (1)$$

where  $EY(X_1, X_2, \dots, X_m) = y(X_1, X_2, \dots, X_m)$ ,  $E(\varepsilon) = 0$ ,  $V(\varepsilon) = \sigma^2$  and  $\sigma^2$  is a fixed value. The model (1) can be presented as the formula of the general linear model as follows (Wawrzynek 2009):

$$Y^T = (Y_1 \ Y_2 \ \dots \ Y_m), \quad (2)$$

$$\varepsilon^T = (\varepsilon_1 \ \varepsilon_2 \ \dots \ \varepsilon_n), \quad (3)$$

$$\beta^T = (\beta_1 \ \beta_2 \ \dots \ \beta_k), \quad (4)$$

$$f^T(x) = (f_1(x) \ f_2(x) \ \dots \ f_k(x)), \quad (5)$$

$$F = \begin{bmatrix} f_1(x_1) & \dots & f_k(x_1) \\ \vdots & \ddots & \vdots \\ f_1(x_n) & \dots & f_k(x_n) \end{bmatrix}, \quad (6)$$

where  $f_i(x_j) \equiv x_{ij}$ , for  $i = 1, 2, \dots, k, j = 1, 2, \dots, n$ . Then the response surface function is defined as  $y = F\beta$ .

Usually, the response surface functions which do not include any interaction between the factors are considered. Their formula is as follows (Montgomery 2001, Wawrzynek 2009):

$$y(x_1, x_2, \dots, x_m) = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \dots + \beta_m x_m. \quad (7)$$

The response surface functions which take into account the interactions of the factors are also considered:

$$y(x_1, x_2, \dots, x_m) = \beta_0 + \beta_1 x_1 + \dots + \beta_m x_m + \beta_{12} x_1 x_2 + \dots + \beta_{m-1m} x_{m-1} x_m. \quad (8)$$

In the classical approach, in order to estimate the parameters of vector  $\beta$  of the response surface function, the least square method is used (Aczel 2000, Elandt 1964, Montgomery 1997, Wawrzynek 1993).

## 2. The Significance of Response Surface Function

The response surface function is a mathematical description of the dependence of factors on the response variable. In particular, the analysis of the response surface function allows us to verify the model significance and the significance of the individual variable impact on the response variable. Then, in order to use proper parametric tests, it is important to assume that the distribution of model residuals is a normal distribution with the expected value 0 and with a standard deviation  $\sigma^2$  (Montgomery 2001).

In order to verify the significance of the response surface function model, the following hypotheses were formulated (Aczel 2000):

$$\begin{aligned} H_0: \beta_1 = \beta_2 = \dots = \beta_k = 0 \\ H_1: \beta_j \neq 0, \text{ for some } j. \end{aligned} \quad (9)$$

Assuming that the null-hypothesis is true, the test statistic

$$F = \frac{(\hat{\beta}'X'y - n\bar{y}^2)/k}{(y'y - \hat{\beta}'X'y)/(n - k - 1)} \quad (10)$$

has a  $F$ -Snedecor distribution with  $k$  and  $n - k - 1$  degrees of freedom. The null-hypothesis should be rejected when  $F > F_{\alpha, k, n-k-1}$ .

The indication of factors which should be included or omitted in the considered model of response surface function is possible because of the verification of the hypotheses formulated below:

$$\begin{aligned} H_0: \beta_j &= 0 \\ H_1: \beta_j &\neq 0, \end{aligned} \quad (11)$$

where  $\beta_j$  is an established parameter of the response surface function. Then the value of the test statistic (Aczel 2000):

$$t = \frac{\hat{\beta}_j}{\sqrt{\sigma^2 C_{jj}}}, \quad (12)$$

is calculated, where  $C_{jj}$  is a diagonal element of matrix  $(X'X)^{-1}$ . If the value of the test statistic (12) satisfies the inequality  $|t| > t_{\alpha/2, n-k-1}$  the null-hypothesis should be rejected. Then the variable  $X_j$  should not be included in the considered model of response surface function.

### 3. Permutation Tests

Permutation tests, like experimental design, were proposed by R. A. Fisher in the 1920s. However, due to computational difficulties, they did not find application as early as experimental design did. It was not until the beginning of the 21<sup>st</sup> century that permutation methods were developed (Kończak 2016).

A permutation test is described as a general method of estimating the probability of an event occurring. Permutation tests are an alternative to parametric tests which use only sample data; do not require assumptions regarding the distribution form in the population; are resistant to the occurrence of outliers; and can be used for the sample with a small number of observations (Berry, Johnston & Mielke 2014). Moreover, the power of permutation tests is comparable to the power of traditional parametric tests (O'Gorman 2012).

Good (2005) presents the procedure for permutation tests in the following stages:

1. Define the null-hypothesis and the alternative hypothesis.
2. Choose the formula of testing statistic  $T$ .

3. Determine the value of the test statistic ( $T_0$ ) for the sample data.
4. Count the value of the test statistic  $T$  for a sufficiently large number ( $N$ ) of permutations of a data set to obtain the set  $\{T_1, T_2, \dots, T_N\}$ .
5. Determine the  $ASL$  value and make your decision.

If the alternative hypothesis is right-sided, then the value of  $ASL$  (Achieving Significance Level) is described as follows:

$$ASL = P(T_i \geq T_0). \quad (13)$$

Then the estimation of  $ASL$  value is determined on the basis of the following formula:

$$\widehat{ASL} = \frac{\text{card}\{i: T_i \geq T_0\}}{N}. \quad (14)$$

When the two-sided alternative hypothesis is considered, then the  $ASL$  value can be rewritten as follows:

$$ASL = P(|T_i| \geq |T_0|), \quad (15)$$

and the approximate value of  $ASL$  is calculated using the following formula:

$$\widehat{ASL} = \frac{\text{card}\{i: |T_i| \geq |T_0|\}}{N}. \quad (16)$$

The null-hypothesis should be rejected when the value  $\widehat{ASL}$  is smaller than the assumed significance level.

The use of permutation tests to verify the significance of the model (7) or (8) and the significance of its parameters is connected with the description of the permutation rules of multidimensional data. O’Gorman (2012) gives four appropriate methods for these permutations: permutation of errors, permutation of residuals, permutation of independent variables, and permutation of the response variable. Because of the fixed values of factors (independent variables) in particular experimental trials, the permutation of the response variable is taken into account for the considered data in experimental design. In order to verify the significance of the response surface model and the significance of the parameters of the response surface function, in the permutation test procedure the test statistics (10) and (12) can be accordingly used (Kończak 2012, 2016).

#### 4. Example

It is assumed that the brake horsepower (response variable  $Y$ ) developed by an automobile engine depends on the engine speed in revolutions per minute (factor  $X_1$ ), the road octane number of the fuel (factor  $X_2$ ), and the engine compression (factor  $X_3$ ). The experimental data for  $n = 12$  experimental trials are presented in Table 1.

Table 1. The Experimental Data

No.	$X_1$	$X_2$	$X_3$	$Y$
1	2,000	90	100	225
2	1,800	94	95	212
3	2,400	88	110	229
4	1,900	91	96	222
5	1,600	86	100	219
6	2,500	96	110	278
7	3,000	94	98	246
8	3,200	90	100	237
9	2,800	88	105	233
10	3,400	86	97	224
11	1,800	90	100	223
12	2,500	89	104	230

Source: Montgomery (2001).

The response surface function which does not include interactions between factors is taken into consideration and has the following form:

$$y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_3. \quad (17)$$

Using the least mean square method, the values of the response surface function parameters were estimated:

$$y = -266.031 + 0.011x_1 + 3.135x_2 + 1.867x_3. \quad (18)$$

For the estimated values of the model residuals, Shapiro-Wilk's test was prepared. The obtained  $p$ -value = 0.3706, so the sample does not provide sufficient evidence to reject the null-hypothesis saying that the distribution of residuals is the normal distribution (Figure 1).

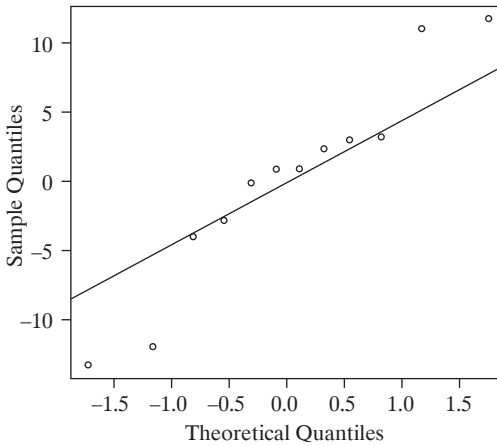


Fig. 1. Normal Q-Q Plot for Residuals of Model (18)

Source: the author’s own elaboration.

The significance of the response surface model was verified and the value of statistic  $F = 11.12$  was obtained. The calculated value of statistic  $F$  is bigger than the critical value  $F_{0.05,3,8} = 4.07$ , so the null-hypothesis should be rejected, which means that the response surface model (18) is significant. Moreover, the significance of the response surface parameters was investigated with parametric test  $t$ . The results are presented in Table 2.

Table 2. Results of Testing Significance of Response Surface Function (18)

Parameter	Estimate	Standard Error	$t$ -value	$p$ -value
$\beta_0$	-266.03	92.674	-2.871	0.021
$\beta_1$	0.017	0.004	2.390	0.044
$\beta_2$	3.135	0.844	3.712	0.006
$\beta_3$	1.867	0.535	3.494	0.008

Source: the author’s own elaboration.

The considered experimental data include a small number of experimental trials. Therefore, because of the assumptions about the distribution of residuals, the use of the parametric test of model significance or the  $t$  test can be unfounded. Thus, in order to confirm or deny the obtained results, the proper permutation tests were carried out.

The permutation test of model significance uses the test statistic (10). For  $N = 1000$  permutations of the response variable, formulas of response surface functions were estimated, with the appropriate values of the test statistic  $F$ . According to (14), the value  $\widehat{ASL} = 0.003$  was estimated. Therefore, on the significance level  $\alpha = 0.05$  the null-hypothesis should be rejected, which confirms that the response surface function model (18) is significant.

The significance of the response surface function parameters was verified with the test statistic (12). For every parameter of response surface function  $N = 1000$  permutations of the response variable were performed and response surface functions were estimated with  $t$ -statistic values. Then, according to (16), the values of  $\widehat{ASL}$  were estimated. The results are presented in Table 3.

Table 3. The Values of  $\widehat{ASL}$

Parameter	$\widehat{ASL}$ -value
$\beta_0$	0.078
$\beta_1$	0.030
$\beta_2$	0.005
$\beta_3$	0.008

Source: the author's own elaboration.

On the basis of the performed calculations, it can be seen that the conclusions for parametric tests and for appropriate permutation tests are similar. It should be emphasised that the permutation tests did not require fulfilment of the assumptions regarding the distribution of residuals of the considered model.

## 5. Conclusions

The methods of experimental design are used primarily in statistical quality control procedures. One of the fundamental stages of experimental design is to estimate the response surface function model and its analysis, which allows proper recommendations for the production process in question to be formulated. In particular, analysis of the response surface function relies on an assessment of the significance of the estimated model and its parameters, where classical parametric tests are used. The present study



analyses the response surface function for an experiment involving a small number of experimental trials, which may lead to incorrect conclusions in the case of parametric tests. Then, it was proposed to use permutation tests, which do not require fulfilment of the restrictive assumptions regarding the distribution of model residuals and can be used for a data set with a small number of observations.

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